



# NEROLAC

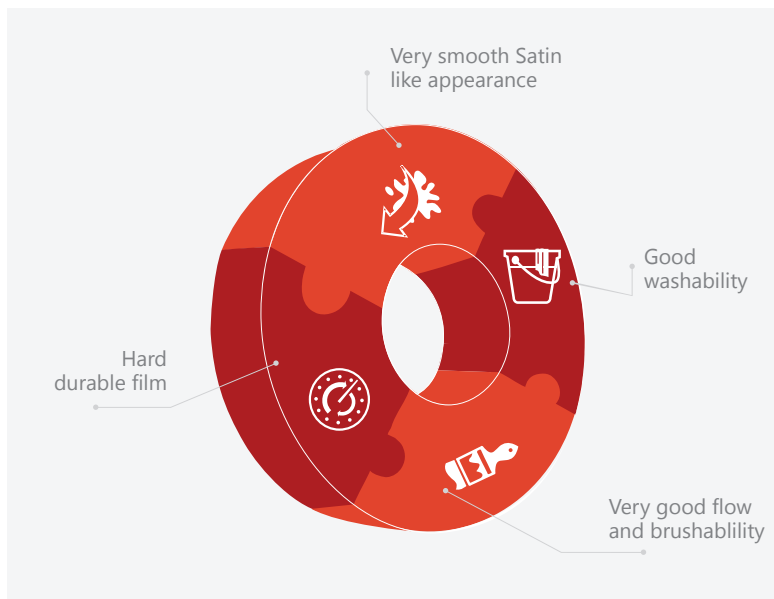
## SATIN ENAMEL

SMOOTH FINISH

### PRODUCT DESCRIPTION

**Nerolac Satin Enamel is specially formulated to give an excellent smooth finish, resembling the smoothness of Satin to masonry, wood and metal surfaces. It can be easily cleaned to give a new look to the surface.**

### PERFORMANCE FEATURES & BENEFITS



### SURFACE PREPARATION

- 1** Ensure the surface is clean, dry and free from all defective or poorly adhering material, dirt, grease, wax, etc.
- 2** Remove all loose or poorly adhering material by rubbing down using suitable abrasive paper and there after wipe off.
- 3** Treat fungus affected area using Nerolac Fungicidal Solution. Allow to react for 6-8 hrs.
- 4** Apply a coat of suitable Primer\* followed by Putty (if required) to level the dents and make surface uniform. Apply again a coat of Primer again.
- 5** Then apply two coats of Nerolac Satin Enamel.

### RECOMMENDED USAGE

It is specially recommended for all Suitably primed masonry, wooden and metal surfaces.

### APPLICATION

**A**

#### For New Masonry Surfaces

- Step 1 – Primer\*** (1 coat) Dry- Min. 8 Hrs.
- Step 2 – Putty** Nerolac Wall Putty Dry- 6-8 Hrs.
- Step 3 – Primer\*** (1 coat) Dry- 8 Hrs.
- Step 4 – Finish** Nerolac Satin Enamel (2 coats) Dry- Min. 5 Hrs. in between coats.

**B**

#### For Metal Surfaces

- Step 1 – Primer^** (1 coat) Dry- Min. 8 Hrs.
- Step 2 – Putty** Nerolac Grey Knifing Paste Filler Dry- # & scuff.
- Step 3 – Primer^** (1 coat) Dry- Min. 8 Hrs.
- Step 4 – Finish** Nerolac Satin Enamel (2 coats) Dry- Min. 8 Hrs. in between coats.

**C**

#### For Wooden Surfaces

- Step 1 – Primer•** (1 coat) Dry- Min. 8 Hrs.
- Step 2 – Putty** Nerolac Wall Putty Dry- 6-8 Hrs & scuff.
- Step 3 – Primer•** (1 coat) Dry- Min. 6 Hrs.
- Step 4 – Finish** Nerolac Satin Enamel (2 coats) Dry- Min. 6 Hrs. in between coats.

**Sand the surface with Emery Paper and wipe clean before application on subsequent coats.**

\*Nerolac Cement Primer (Solvent Thinnable) or Goody Universal Primer (Solvent Thinnable).

^Nerolac Red Oxide Metal Primer/ Goody Red Oxide Metal Primer/ Nerolac Syn.Primer Surfacer and Brushing Filler.

• Nerolac Wood Primer, White or Pink.

# Air Dry min. 8 Hrs. for dry scuff & min. 16-18 Hrs. for wet scuff. In case of stoving, give flash off 30 minutes. Stoving schedule is 30 minutes at 100°C.

## TECHNICAL DATA



### COVERAGE \*\*\*

13.94 - 15.80 sq.m./ltr/coat., when applied on smooth and non-absorbent surface by brush.



### DRYING TIME

Surface Dry: 1-2 Hrs.



### RECOATING

Min 8 Hrs. @27 ± 2°C & RH 60 ± 5%



### GLOSS LEVELS/ SHEEN LEVELS

Satin.



### THINNING

Upto 30% by volume using Nerolac General Purpose Thinner.



### FLASH POINT

Not below 30°C



### STABILITY OF THINNED PAINT

Use within 24 Hrs.

\*\*Actual coverage may vary depending on method, condition of application, surface roughness & shade.

## PRECAUTIONS



- Refer PDS for 'Nerolac Satin Enamel' for safety measures and precautions.
- Store in well ambient conditions, ventilated locations and away from sources of ignition and fire.
- Keep away from children.
- In case of eye/ skin contact, wash with plenty of water.
- Inhalation / Injection will cause danger. In case move to fresh air & consult medical practitioners in both the cases.
- Do not apply when ambient temperature might drop to level below 10°C within 4 Hrs. of application.
- New plaster should be allowed to cure for minimum 12 weeks.
- Avoid extra thinning for better results.
- Can be tinted with 'Nerolac Hi-Power Universal Stainer' before thinning. Do not add more than 5% of 'Nerolac Hi-Power Universal Stainer'. Stir the tinted paint well, after tinting & before application.
- The container must be tightly closed when not in use. Stir well and strain before use.
- Use safety equipment's like rubber or polythene gloves, safety goggles / glasses and face mask.

## POST APPLICATION INSTRUCTIONS

For removing stains sponge clean with a mild soap solution and wipe clean. Ensure a drying time of 1 week before cleaning.

## PACK SIZES



500ml, 1ltr, 4ltrs, 10ltrs, 20ltrs.

## SAFETY FEATURES



Flammable.

## SHADE RANGE



As per Standard Nerolac Enamel Shade Cards and Colour Scapes Fandek.